# Work Order ID 67217

*Friday, March 11, 2011 6:59:46 AM*



**Item ID:** D412-698-019 **Accept** **Setup Start**

**Revision ID:** **Stop**

**Item Name:** Bearing Overhaul

**Start Date:** 3/10/2011 **Start Qty:** 2.00 **Cust Item ID:**

**Required Date:** 3/16/2011 **Req'd Qty:** 2.00 **Customer:**

**Reference:**

**Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start**

**QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop**

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|---|---|---|---|---|---|---|---|---|
| **Draw Nbr** | **Revision Nbr** | | | | | | | | |
| IIN D412-698 | Rev E | | | | | | | | |
| 100 | DOCUMENT CONTROL | 0.00 | | | | | | | |
| DC | **Memo** | 0.00 | | | | | | | |
| Document Control | Photocopy bluefile & type labels per PPPD412-698-019 | | CHG001 | | | | | | |
| 110 | Pick Kit | 0.00 | | | | | | | |
| Packaging | **Memo** | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 120 | QC4- 100% Inspect kits for completeness | 0.00 | | | | | | | |
| QC | **Memo** | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

for BG 11-4-18

11/4/18

# Work Order ID 67217

*Friday, March 11, 2011 6:59:46 AM*



**Item ID:** D412-698-019 **Accept** **Setup Start**

**Revision ID:** **Stop**

**Item Name:** Bearing Overhaul

**Start Date:** 3/10/2011 **Start Qty:** 2.00 **Cust Item ID:**

**Required Date:** 3/16/2011 **Req'd Qty:** 2.00 **Customer:**

**Reference:**

**Run Start**

**Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Stop**

**QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|---|---|---|---|---|---|---|---|---|
| 130 | Packaging | 0.00 | | | | 11/4/19 | | | |
| Packaging | **Memo** | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D412-698-019<br>Location: 5AA A<br>PPP Rev: A | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | 11/4/19 | | |
| QC | **Memo** | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

MF
11-04-19

# Picklist Print

*Friday, March 11, 2011 6:59:43 AM*



**Work Order ID:** 67217

**Parent Item:** D412-698-019

**Parent Item Name:** Bearing Overhaul

**Start Date:** 3/10/2011 **Required Date:** 3/16/2011

**Start Qty:** 2.00 **Required Qty:** 2.00

**Comments:** IPP Rev:B 05-10-12 Pick List Revised KJ/JLM
IPP Rev:C 08-01-28 change to rev D ECN 1104 DD

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| D3121-21 Bolt | | Manufactured | No | | | 110 | Each | 1.0000 | 7 | 14 | B 68244 | 11/4/19 | |
| | | | | Location | | Loc Qty | | Loc Code | | | | | |
| | | | | ST235 | | 1 | | | | | | | |
| | | | | | 57376 | 1 | | | | | | | |
| D3121-241 Bearing Assembly | | Manufactured | No | | | 110 | Each | 30.0000 | 5 | 10 | 9x B67776 | | |
| | | | | Location | | Loc Qty | | Loc Code | | | | | |
| | | | | ST235A | | 30 | | | | | | | |
| | | | | | 66163 | 30 | | | | | | | |
| D3137-3 Guide | | Manufactured | No | | | 110 | Each | 40.0000 | 1 | 2 | 11/4/18 | | |
| | | | | Location | | Loc Qty | | Loc Code | | | | | |
| | | | | ST235B | | 40 | | | | | | | |
| | | | | | 67064 | 40 | | | | | | | |
| D3137-5 Washer | | Manufactured | No | | | 110 | Each | 1.0000 | 1 | 2 | B67015 | 11/4/18 | |
| | | | | Location | | Loc Qty | | Loc Code | | | | | |
| | | | | ST235B | | 1 | | | | | | | |
| | | | | | 65365 | 1 | | | | | | | |

# Picklist Print

*Friday, March 11, 2011 6:59:43 AM*

**Work Order ID:** 67217

**Parent Item:** D412-698-019

**Parent Item Name:** Bearing Overhaul

**Start Date:** 3/10/2011 **Required Date:** 3/16/2011

**Start Qty:** 2.00 **Required Qty:** 2.00

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| D3183-045 | Manufactured | No | | 110 | Each | 11.0000 | 2 | 4 |
| Bearing Assembly | | | | | | | | |

| Location | | Loc Qty | Loc Code |
|---|---|---|---|
| ST235B | | 10 | |
| | 66982 | 10 | |
| ST236 | | 1 | |
| | 63989 | 1 | |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| MS24694-S101 | Purchased | No | | 110 | Each | 35.0000 | 1 | 2 |
| Screw | | | | | | | | |

| Location | | Loc Qty | Loc Code |
|---|---|---|---|
| ST290A | | 35 | |
| | 110363 | 35 | |

## 6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS
(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

| Qty -011 | Qty -012 | Qty -013 | Qty -017 | Qty -019 | Qty -021 | Part Number | Description |
|---|---|---|---|---|---|---|---|
| X | | | | | | **D412-698-011** | **CABIN DOOR ROLLER KIT, LH** |
| | X | | | | | **D412-698-012** | **CABIN DOOR ROLLER KIT, RH** |
| | | X | | | | **D412-698-013** | **DOOR HANDLE KIT** |
| | | | X | | | **D412-698-017** | **REPLACEMENT DOOR TRACK KIT** |
| | | | | X | | **D412-698-019** | **BEARING OVERHAUL KIT** |
| | | | | | X | **D412-698-021** | **REPLACEMENT SHIM KIT** |
| | | | | | | | |
| 3 | 3 | | | | | D3121-141 | BRACKET ASSEMBLY |
| 1 | | | | | | D3121-143 | BRACKET ASSEMBLY |
| | 1 | | | | | D3121-144 | BRACKET ASSEMBLY |
| 1 | 1 | | | | | D3137-043 | BRACKET ASSEMBLY |
| 1 | | | | | | D3183-043 | BRACKET ASSEMBLY |
| | 1 | | | | | D3183-044 | BRACKET ASSEMBLY |
| 9 | 9 | | 9 | | | D3199-1 | BRACKET |
| 1 | 1 | | 1 | | | D3202-1 | COVER |
| | | | | | | | |
| | | 4 | | | | D3203-1 | HANDLE |
| | | 1 | | | | D3220-041 | DOUBLER |
| | | 1 | | | | D3220-042 | DOUBLER |
| | | 2 | | | | D3220-3 | DOUBLER |
| | | | | | | | |
| | | | | 7 | | D3121-21 | BOLT |
| | | | | 5 | | D3121-241 | BEARING ASSEMBLY |
| | | | | 1 | | D3137-3 | GUIDE |
| | | | | 1 | | D3137-5 | WASHER |
| | | | | 2 | | D3183-045 | BEARING ASSEMBLY |
| | | | | | | | |
| | | | | | 3 | D3238-1 | SHIM |
| | | | | | 1 | D3238-3 | SHIM |
| | | | | | 2 | D3238-5 | SHIM |
| | | | | | 6 | D3238-11 | SHIM |
| | | | | | 2 | D3238-13 | SHIM |
| | | | | | 4 | D3238-15 | SHIM |
| | | | | | | | |
| | | 8 | | | | AN960JD416L | WASHER |
| | | 8 | | | | MS21042L4 | NUT (OR MS21042-4) |
| | | 16 | | | | MS24694-S98 | SCREW |
| | | | | 1 | | MS24694-S101 | SCREW |

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